

Work Order ID 59740

Thursday, June 10, 2010 10:39:20 AM

A S A P



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Item ID:	D3262-1	Accept		Setup	Start	
Revision ID:						
Item Name:	Tube				Stop	
Start Date:	6/10/2010	Start Qty: 5.00		Cust Item ID:		
Required Date:	6/11/2010	Req'd Qty: 5.00		Customer:		
Reference:						

Approvals:	Process Plan:	<u>MP</u>	Date:	<u>0-6-10</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3262	Rev E								

110		Small Fab	0.00						
Large Fab		Large Gear 5	0.00	(5)	BE			10/06/10	
Large Fab		Memo							
		1- Cut as per dwg							
		2- Deburr							
120		QC5- Inspect part completeness to step on W/O	0.00						
QC		Memo	0.00						
Quality Control				(5)					
140		Identify as per dwg & Stock Location: <u>26</u>	0.00						
Packaging		Memo	0.00						
Packaging				(5)	BE			10/06/10	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3262-1

Accept



Setup Start



Revision ID:

Item Name: Tube

Stop



Start Date: 6/10/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 6/11/2010 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/14 JJ
CD 10/6/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 59740



Parent Item: D3262-1



Parent Item Name: Tube

Start Date: 6/10/2010

Required Date: 6/11/2010

Comments: IPP C05.03.10 Removed P/O for liquid penetrant inspection KJ/JLM
IPP RevD: revise process DD 10.01.27 verified
byEC IPP Rev:E as
per ECN10-571 DD 10.05.10 verified :EC

Start Qty: 5.00

Required Qty: 5.00

M6061T6T5.000W.125

Purchased No

110 f

12.7504

0.94

4.947368



6061-T6 Tube 5.00 X.125W

Location

Loc Qty

Loc Code

MAT

12.7504

102019

9.6254

105532

1.8333

111699

1.2917

52.50 inches BE10/04/10

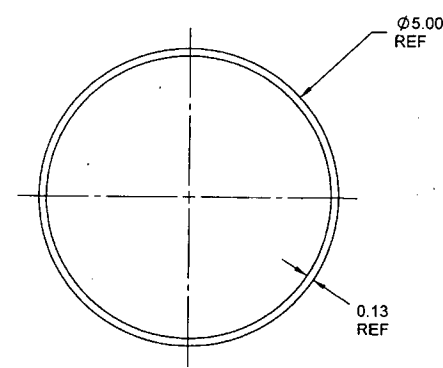
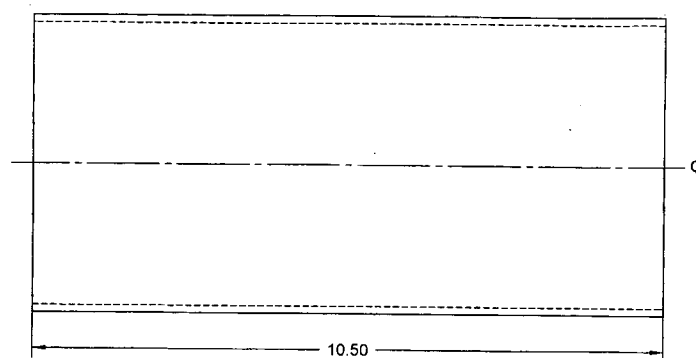
W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



#59740

D3262-1 TUBE

RELEASED
2010-05-07

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, 5.00 OD x 0.125 WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6T5.000W.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.96 lbs
- 8) PART IS SYMMETRICAL ABOUT CENTERLINE

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D3262	SHEET 3 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FUEL PURGE CANISTER	NTS
DATE	10.05.03	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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